

**SIERRA**

Revised:

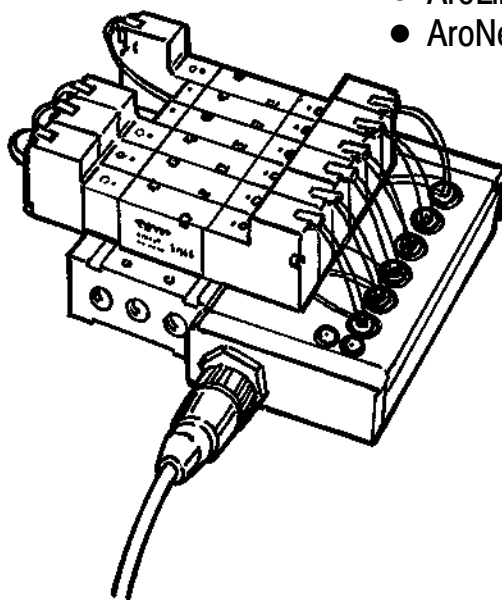
**ARO**

# ARO EasyWire™ System Installation Guide

Flexible Communications for ARO Sierra Valves Using Any  
Discrete Output PLC.

## INCLUDES:

- AroLink Serial Interface Communication
- AroNet DeviceNet Communication



## INDEX

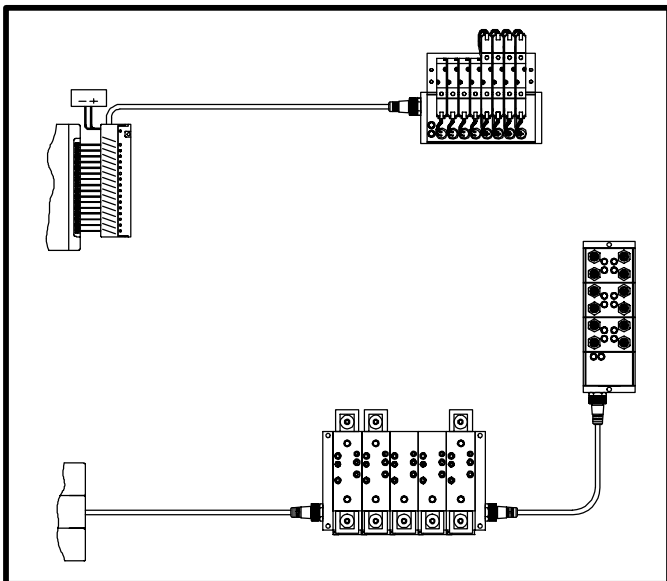
## PAGE

|  |   |
|--|---|
| System Features .....  | 2 |
| Sierra with EasyWire Model Description .....                   | 3 |
| Sierra Valve-to-Manifold Assembly Using Lead Wire Valves ..... | 4 |
| Sierra Valve-to-Manifold Assembly Using Plug On Valves .....   | 5 |
| Sierra Manifold Installation .....                             | 6 |
| EasyWire Specifications .....                                  | 7 |
| Sierra Solenoid Numbering .....                                | 8 |

**ARO**

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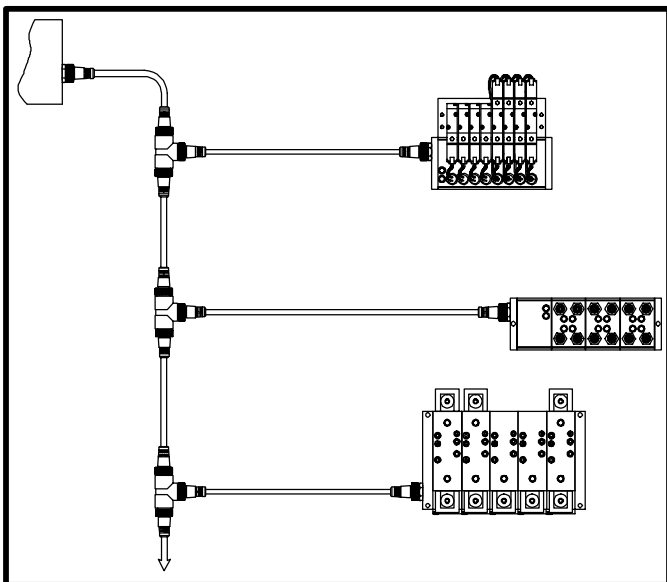
**INGERSOLL-RAND**  
**FLUID PRODUCTS**



## **EasyWire AroLink™ Serial Interface**

### **Communication**

- Controls up to 32 solenoids / inputs per wire.
- Add / remove valves or input modules in minutes.
- Compatible with Omron® Link Terminals. Works with any make Discrete PLC.
- External power available.
- Directly control 32 I/O per wire from Omron CQM1 PCL.



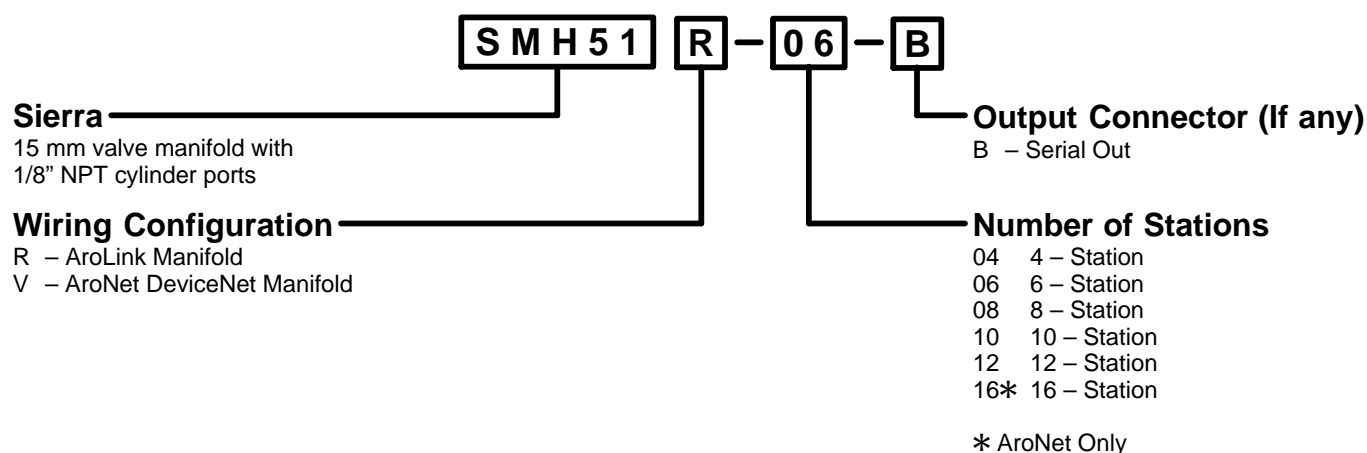
## **EasyWire AroNet™ Device Net®**

### **Communication**

- Fully Device Net compatible.
- Controls up to 16 solenoids / inputs per node (64 nodes per network).
- Add / remove valves or input modules in minutes.
- External power available.

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## EasyWire Model Description Chart



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### MODEL DESCRIPTION

#### Wiring Kits

Kits include stripped, tinned wires with plug connection and a water tight grommet.

- 119822-1 Plug-On Kit for Single Solenoid Valve
- 2 Plug-On Kit for Double Solenoid Valve

#### Transmitter Terminal (for AroLink System)

- 119557 Transmitter converts 24 PNP-Compatible, 16 inputs to AroLink signal.

#### Patch Cables

- 119779-1 Male/Female 5-pin patch cable for AroLink – 6 ft.
- 2 Male/Female 5-pin patch cable for AroLink – 12 ft.

#### Cables

- 119438-1 5-Wire serial communication cable with plug on one end and 5 (each) stripped wires on other end – 12 ft.
- 2 Same as -1, except 30 ft length.

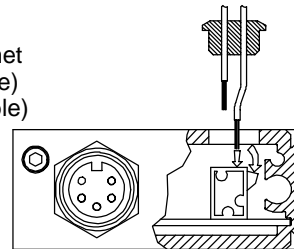
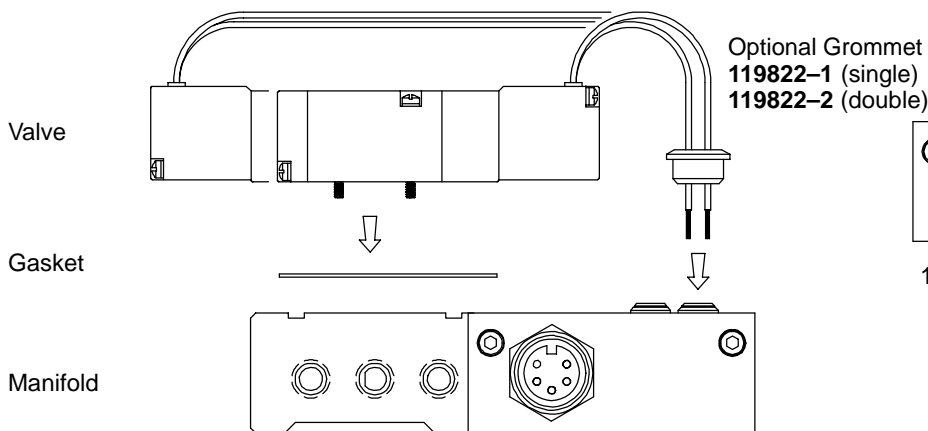
# Sierra Valve-to-Manifold Assembly Using Lead Wire Valves

Sierra EasyWire Manifolds come pre-wired and fully assembled from the factory. Mechanically, valves are installed in the same way as standard Sierra valves. Lead wire valves come with two attached wires per coil and must be cut, stripped and inserted into spring terminals in the manifold at the time of valve-to-manifold assembly. A grommet may be used to seal the wireway against moisture.

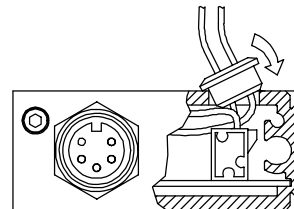
“A” Solenoid  
(double solenoid  
valves only)

“B” Solenoid

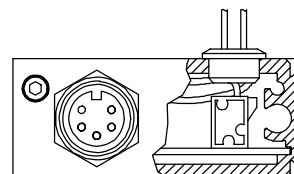
Wire Connection:  
(wires should be cut to length and  
stripped a minimum of .35" (9 mm))



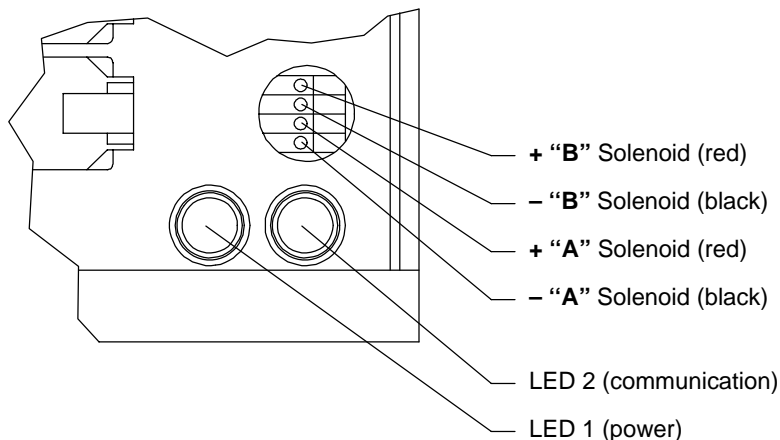
1. Push down orange levers on spring terminals in manifold and insert wires. When levers are released, wires are connected.



2. Push excess wire down into wireway and position grommet (if used).

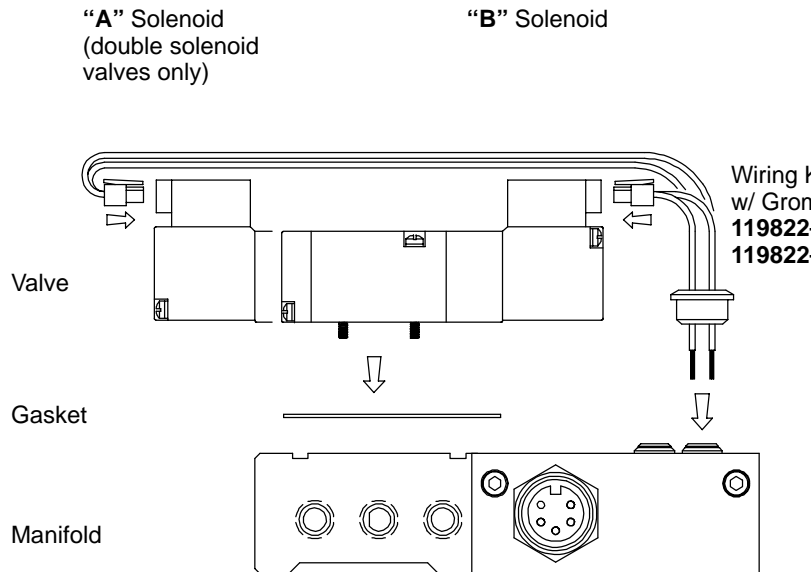


3. Press grommet down. Compression on grommet will seal the wireway.

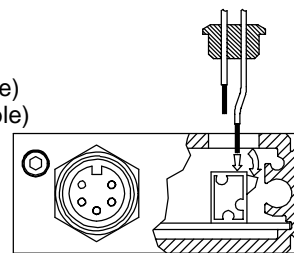


## Sierra Valve-to-Manifold Assembly Using Plug On Valves

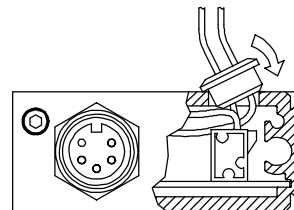
Sierra EasyWire Manifolds come pre-wired and fully assembled from the factory. Mechanically, valves are installed in the same way as standard Sierra valves. Lead wire valves come with no wires. A wiring kit containing one (single solenoid) or two (double solenoid) wire assemblies and grommet must be ordered separately and are inserted into spring terminals in the manifold at the time of valve-to-manifold assembly. The grommet may be used to seal the wireway against moisture.



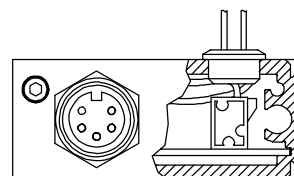
Wire Connection:



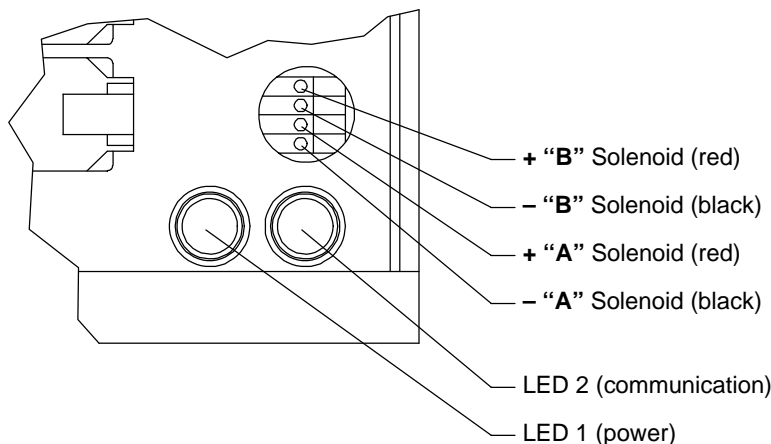
1. Push down orange levers on spring terminals in manifold and insert wires. When levers are released, wires are connected.



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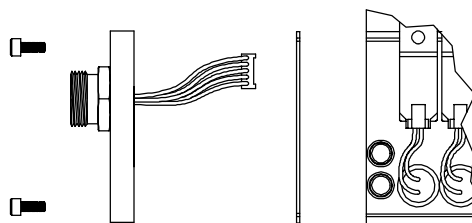
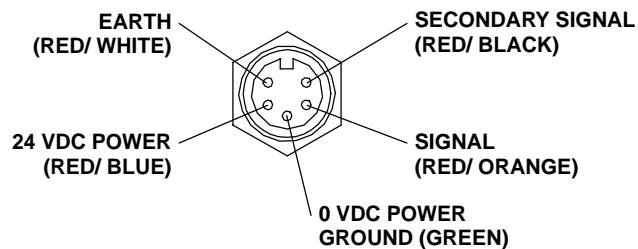


3. Press grommet down. Compression on grommet will seal the wireway.



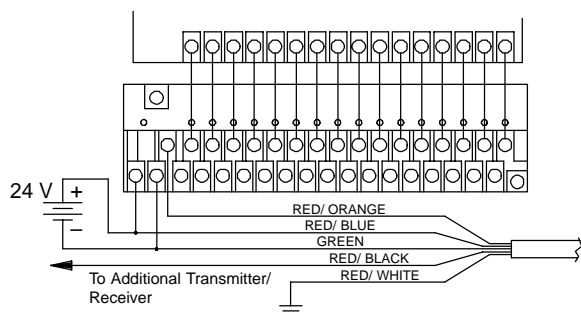
# Sierra Manifold Installation

## SERIAL IN CONNECTOR

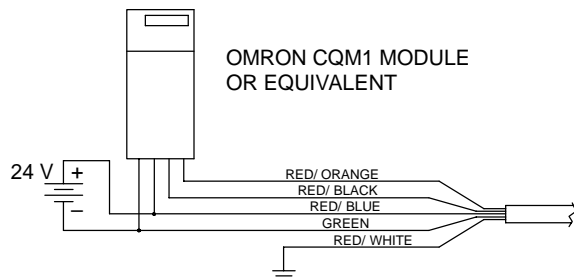


To access jumpers and DIP switches, remove connector endplate (left side).

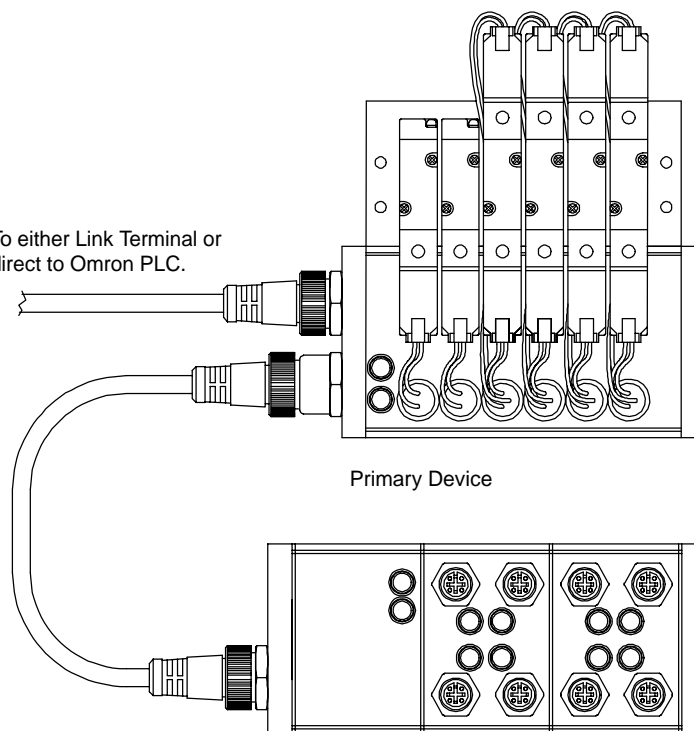
## LINK TERMINAL W/ POWER AT PLC



## PLC MODULE W/ POWER AT PLC



To either Link Terminal or direct to Omron PLC.



Primary Device

Secondary Device (may be Interceptor, valve stack, etc.)  
Communications on Red/ Black wire.

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# ARO EasyWire System Technical Data

## EasyWire General

|   | Standard Watt Coil  |
|---|---------------------|
| Power (VDC)   | 24                  |
| Current per Coil (mA)                                     | 65 (73 mA w/ light) |
| Max. Solenoids ON at any time<br>(per system of 16 coils) | 16                  |
| Max. Temperature  | 122° F (50° C)      |
| Max. Pressure (p.s.i.g.)                                  | 115 (7.9 bar)       |

## EasyWire Systems

|                             | AroLink System                      | AroNet System      |
|-----------------------------|-------------------------------------|--------------------|
| Power (VDC)                 | 24                                  | 24                 |
| Signal Voltage/Current      | 20 V to 24 V @ 6 mA                 | –                  |
| Max. Distance: Power at PLC | 50 ft (15 m)                        | Refer to DeviceNet |
| External Power              | 330 ft (101 m)                      | Specifications     |
| Dual Power                  | 1640 ft (500 m)                     |                    |
| Max. Scan Time (mS)         | 19 (high speed 3 mS available)      | –                  |
| PLC to be used              | sourcing discrete output PLC (24 V) | –                  |

## AroNet DeviceNet Configuration

| DIP Switch Configurations:    | SW1    | SW2    | Baud Rate       |
|-------------------------------|--------|--------|-----------------|
|                               | OPEN   | OPEN   | 125k            |
|                               | CLOSED | OPEN   | 250k            |
|                               | OPEN   | CLOSED | 500k            |
| Reset MAC ID to 63 @ Power On | CLOSED | CLOSED | Default Setting |

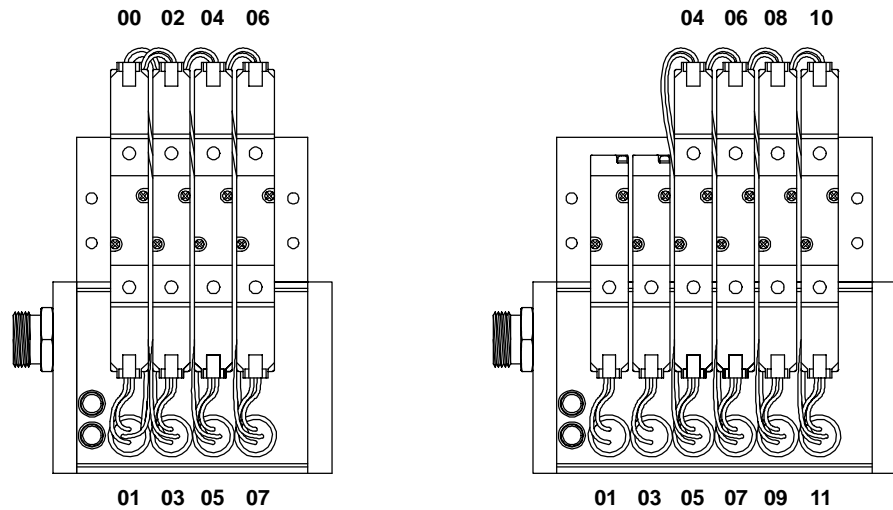
| LED Designations | LED 1 (Module Status)                  | LED 2 (Network Status)   |
|------------------|--|--|
| Solid Green      | AroNet Receiving Power                 | AroNet Properly Allocated  |
| Flashing Green   | AroNet Running thru startup procedures | AroNet senses network, but is unable to communicate. Possible Node Allocation Collision.       |
| Red (any form)   | Not Applicable                         | Fault Mode. AroNet is unable to sense network. Possible failure to allocate a node on network. |

|                           |   |
|---------------------------|---|
| Communication Type:       | Polled Device (Group 2 only slave)  |
| Bit Mapping Reservations: | 16 Bit output word, additional enable bit dependent upon DeviceNet scanner/PLC interfacing. |

# Sierra Solenoid Numbering

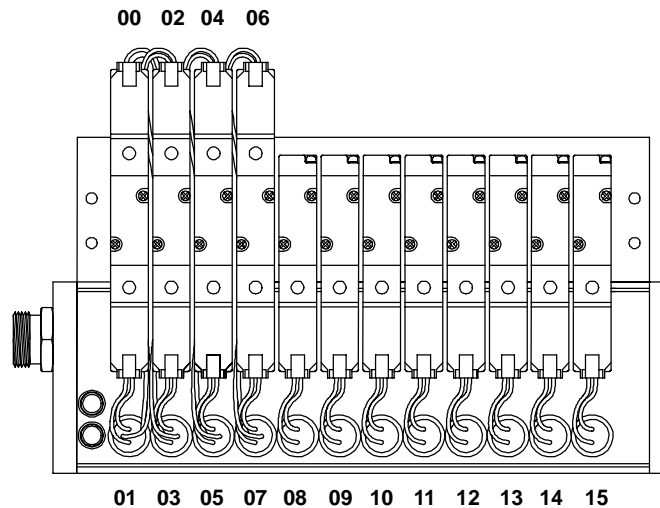
## 4, 6 and 8 Stations

Manifold configured for all double solenoid valves. If single solenoid valves are installed, some outputs will not be used.



## 12 Stations

Manifold configured for four double solenoid valves and eight singles. If single solenoid valves are installed in the first four stations, some outputs will not be used.



## 16 Stations

Manifold configured for sixteen single solenoid valves.

